

# BUILDING-IN INSTRUCTIONS FOR MUTUAL RECORD ROOM DOORS & STRONG ROOM DOORS

To ensure trouble-free operation of the Door it is important to note that the Wall Opening should first be prepared to the correct size (*SEE HEREUNDER*) and the site should be clean and dry. The grip lugs should then be removed and the frame, **WITH THE DOOR IN CLOSED POSITION AND BOLTS THROWN**, upended into the opening and the grip lugs replaced.

## ON NO ACCOUNT SHOULD THE DOOR BE PLACED IN POSITION AND THE WALLS BUILT AROUND IT

Check with plumb level to ensure that the frame is upright, square and free from twist; place shims between Door and Frame intermittently to ensure minimum clearance. It is essential that the frame be set truly and plumb both ways.

When the Door opens and closes freely and the bolts work easily, secure the Door in position and place vertical and horizontal struts inside the frame as shown in sketch - SEE RIGHT TOP. Now grout in the Door. The struts are necessary to prevent the door frame bulging inwards while the grouting is setting. The Door must remain wedged open at 90° to take the weight off the frame until the grouting is set.

## IMPORTANT

This door is finished to the undercoat only. When painting, care should be taken to avoid paint coming into contact with the locking bolts. Paint on the locking bolts may cause difficulty in opening the Door. The leading edges of the door should only be painted lightly to ensure easy closing.

**ALL DOORS ARE THOROUGHLY INSPECTED AND GUARANTEED TO BE 100% PERFECT BEFORE LEAVING THE FACTORY.**

**WE CANNOT THEREFORE ACCEPT RESPONSIBILITY FOR BAD FITTING OR OTHER FAULTS WHICH MAY OCCUR AFTER INSTALLATION UNLESS OUR BUILDING-IN INSTRUCTIONS HAVE BEEN ADHERED TO.**

All Mutual doors are manufactured in South Africa. We have a policy of constant improvement, therefore we reserve the right to alter any part of the specification outlined without incurring liability. Mutual equipment is fully approved by security equipment authorities, local as well as abroad.

## INSTALLING DIAGRAM

